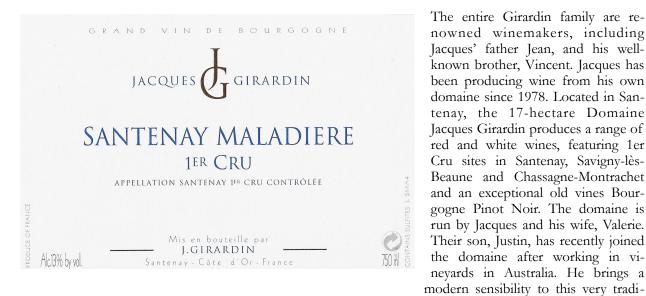
## Domaine Jacques Girardin Santenay 1er Cru « Maladière »



tional Burgundian estate.

**Region:** Burgundy **Appellation:** Santenay 1<sup>er</sup> Cru

Owner: Jacques and Valerie Girardin

Established: 1978

Farming Practices: Sustainable Vineyard: 66 ha

Soil: Grey Limestone
Grape Varieties: 100% Pinot Noir

Avg. Age of Vines: 45 years
Yield/Hectare 42 hl/ha
Avg. Production: 3,700 bottles

Vinification and Élevage: The grapes are de-stemmed, lightly pressed and go through a cool maceration in tank in order to extract the primary aromas. Utilizing indigenous yeasts, alcoholic fermentation is then carefully monitored. Extraction is gentle, respecting the grape variety, terroir and vintage. The wine is allowed to settle and then racked into barrels. The malolactic fermentation takes place in barrels with aging on lees. Total aging is 15-18 months in 20% new and 80% used oak.

**About The Vineyard:** Maladière 1er Cru a 13.58 ha vineyard site with steep slopes and light soils vulnerable to erosion, producing stylish soft, supple wines.

**Tasting Notes:** Deep garnet color. Very ripe dark fruit aromas: black currants, red plums. Layered texture and soft tannins, round on the palate, followed by a long, satisfying finish. Superb value in a Premier Cru Burgundy.

